



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5479-1
Job Sheet 177624



Part No: D5479-1

Job Qty: 16 ea

Part Name: Door Prop



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/15/18

Job Tracking No:

Due Date: 5/22/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV A IPP Rev A 17.05.26 New Issue DP Verify by DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	16 pcs		5/22/18	0.00	0.00	Purchasing		APR 15/22
110	Packaging	16 pcs		5/22/18	0.00	0.00	Packaging2		APR 15/22
120	QC	16 pcs		5/22/18	0.00	0.00	QC6		11 MAY 23 2018
130	Packaging	16 pcs		5/22/18	0.00	0.00	Packaging3-2	57365	11 MAY 25 2018
140	QC21-SA	16 Ea		5/22/18	0.00	0.00	QC21		11 MAY 28 2018

Part Op 100 - Issue P/O: 039915 Possible supplier: LS Technologies Supplier P/N: B8-154-382-050N ** Material
Descriptions: release note is required**

110 - Ensure Material Release Note is attached

120 - Inspect as per DWG. CHECK LBS.

15 May 2018. x16 Per R

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
B8-154-382-050N	Gas Spring D5479-1	16 pcs (1 ea)	100-Purchasing	573132

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	B8-154-382-050N	16	0	0

Part Specifications

Specifications could not be found.

Plex 5/15/18 12:53 PM dart.lavoie.chantal



Container No: S073134



Part: D5479 - 1

Job No: 177624

Serial No/Batch: S073134

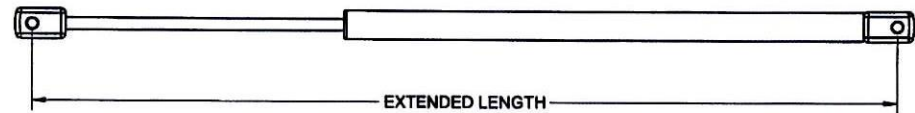
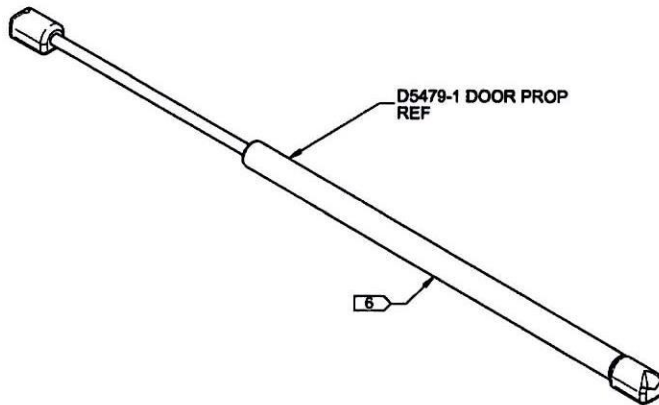
Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 532-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/22/18

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	DESCRIPTION	STROKE (mm/in)	EXTENDED LENGTH (mm/in)	FORCE (N/lb)	END FITTING	MATERIAL	SUPPLIER	SUPPLIER PART NUMBER OR MODEL NUMBER	WEIGHT
D5479-1	DOOR PROP	152/6.0	381/15.0	50/10	10 mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	B8-154-382-050N	0.46 lbs

D5479-X DOOR PROP

NOTES:
 1) MATERIAL: AS PER TABLE
 2) FINISH: N/A
 3) TOLERANCES: N/A
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: IDENTIFY AS PER QSI 044
 7) WEIGHT: AS PER TABLE

RELEASED

2017 MAY 24
 ECN 17-541

APPROVED

A		NEW ISSUE (PAR16-553)		JMH	16.12.12
REV.	DESCRIPTION			BY	DATE
DESIGN	JMH	DART AEROSPACE LTD			REV. A
DRAWN	JMH	HAWKESBURY, ONTARIO, CANADA			SHEET 1 OF 1
CHECKED	AJS	DRAWING NO. D5479			SCALE
MFG. APPR.	DD	TITLE			NTS
APPROVED	WM	DOOR PROP			
DE APPR.	DS	COPYRIGHT © 2016 BY DART AEROSPACE LTD			
DATE	16.12.12	THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMPILED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039915**

Supplier: LST001-VC
LS Technologies Inc.
1634 Saskatchewan Ave.
Saskatoon
SK
S7K 1P6 Canada
Phone: 306 683 5000
Fax: 306 683 6403

PO No: PO039915

PO Date: 5/15/18

Due Date: 5/21/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lussier, Patrick

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
MAY 16 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	B8-154-382-050N			Gas Spring D5479-1 As Per Dwg D5479 Rev. A	Firmed	5/21/18	16 pcs	0 pcs	16 pcs	\$38.90/pcs	\$622.40

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9-89

Line Item Note W/O : 177624

Grand Total: \$622.40

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

CL
ah

Plex 5/15/18 3:08 PM dart.Lussier.Patrick



LS Technologies Inc

1634 Saskatchewan Ave,
Saskatoon, SK S7K 1P6
Ph: (306) 683-5000 Fax: (306) 683-6403

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Certificate of Compliance

MAY 23 2018

May 17, 2018

This is to certify that the parts listed below meets specifications as required by your order.

16 Units : D5479-1 # 177624 Gas Spring

Country of Manufacture: Canada
Date of Manufacture : May 2018
This product is ROHS compliant.

Purchase Order # 039915
Invoice # 18450

L S Technologies Inc Canada

A blue ink signature of Nolan Fehr, consisting of a stylized 'N' and 'F' followed by a horizontal line.

Nolan Fehr
President